



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-2L08
Job Sheet 207293



Part No: D3281-2L08

Job Qty: 4 pcs

Part Name: Floor Protector, Fwd RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/24/20

Job Tracking No:

Due Date: 4/23/20

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev. A 10.02.24 New Issue LL IPP Rev. B Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Purchasing	4 pcs	4/23/20		0.00	0.00	Purchasing - 1	
							Purchasing - 2	
							Purchasing - 3	
140	Packaging 2-1 - Receive - B4B	4 pcs	4/23/20		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S268618



Part: D3281-2L08

Job No: 207293

Serial No/Batch: S268618

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 04/03/20

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4/2/2020

[Dart Hawkesbury] Job Sheet - Lussier, Patrick

150 QC 6	4 pcs	4/23/20	0.00 0.00	Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
				QC 6 - 9	
170 Packaging 3-1 - Stock - B4B	4 pcs	4/23/20	0.00 0.00	QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
180 QC 21 - SA	4 pcs	4/23/20	0.00 0.00	Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
				QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

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APR 03 2020
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APR 03 2020
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Part Op 110 - Purchasing POHB045934
 Descriptions: 140 - Receive & Inspect for Damage & Mat'l Certs
 150 - QC6- All purchased or subcontracted products
 170 - Identify as per dwg & Stock Location: _____
 180 - QC21- Final Inspection - Work Order Release

Patrick Lussier

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PO Details

Canus Plastics Inc (ptf001-vc)



PO No: POHB045934

Line No: 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3281-2L08P	Floor Protector, Fwd RH	4 pcs (1 ea)	110-Purchasing	5268616
MLEXS.118-90318-08	Lexan Sheet (Clear)	32 sf (8 ea)	110-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-2L08P	4	0	0
	MLEXS.118-90318-08	32	568	0

Part Specifications

Specifications could not be found.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB045934



Supplier: PTF001-VC
Canus Plastics Inc
128 Walgreen Road
Ottawa
ON
K0A 1L0 Canada
Phone: 613-831-4640
Fax: 613-831-4624

PO No: POHB045934
PO Date: 2/24/20
Due Date: 4/1/20
Purchase Order Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items														
Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	207291	D3281-1L08P				Floor Protector, Fwd LH : Various STC's As per Dwg D3281 Rev. F	Firmed X4	-	4/1/20	4 pcs	0 pcs	4 pcs	\$137.50/pcs	\$550.00
											APR 03 2020			
2	207293	D3281-2L08P				Floor Protector, Fwd RH : Various STC's As Per Dwg D3281 Rev. F	Firmed X4	-	4/1/20	4 pcs	0 pcs	4 pcs	\$137.50/pcs	\$550.00
											APR 03 2020			
3	207294	D3281-3L08P				Floor Protector, Aft LH : Various STC's As per Dwg D3281 Rev. F	Firmed X4	-	4/1/20	4 pcs	0 pcs	4 pcs	\$117.50/pcs	\$470.00
											APR 03 2020			
4	207295	D3281-4L08P				Floor Protector, Aft RH : Various STC's As Per Dwg D3281 Rev. F	Firmed X4	-	4/1/20	4 pcs	0 pcs	4 pcs	\$117.50/pcs	\$470.00
											APR 03 2020			
Grand Total:													\$2,040.00	

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PURCHASE ORDER
POHB045934



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Patrick Lussier

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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Sheet 1 of 124. Date

Form 2: Product Accountability – Raw Material, Specifications and Special Process(es), Functional Testing

1. Part Number D3281-2L08P	2 Part Name FLOOR PROTECTOR FWD RH CLEAR		2. Serial Number 2020-001		4. FAI Report Number FAIR-D3281- 2L08P REV F
5. Material or Process Name	6. Specification Number	7. Code	8. Special Process Supplier Code	9. Customer Approval Verification (Yes/No/NA)	10. Certificate of Conformance number
LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR	REF. DART SPEC. MLEXS.118- 90318-08		N/A	N/A	N/A Supplied by Customer_ DART
11. Functional Test Procedure Number	12. Acceptance report number, if applicable				
13. Comments					
14. Prepared By Mark Perry Plas-Tech Fabrications			15. Date 3-31-2020		

SAE AS9102 First Article Inspection Form

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 1 of 3

1. Part Number D3281-2L08P				2. Part Name FLOOR PROTECTOR, FWD RH CLEAR		3. Serial Number 2020-001	4. FAI Report FAIR-D3281-2L08P REV F
Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.
1	8A-SH2, Eng. Note 1		LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR REF. DART SPEC. MLEXS.118-90318-08	CHECKED AS OK			Material supplied by customer _ Dart Material Batch# S243120
2	8A-SH2, Eng. Note 2		FINISH: NONE	NOTED			
3	8A-SH2, Eng. Note 3		TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED	NOTED			
4	8A-SH2, Eng. Note 4		UNITS: INCHES UNLESS OTHERWISE NOTED	NOTED			
5	8A-SH2, Eng. Note 5		BREAK SHARP EDGES: 0.010 MAX	SCRAPED BOTH EDGES TO 0.010 MAX.			
6	8A-SH2, Eng. Note 6		IDENTIFICATION: IDENTIFY WITH DART P/N "D3281-2Lxx" AND B/N PER DART QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.	TEMPORARY DECAL ADDED TO PART			Final Identification to be completed by Dart per Eng. Note 6.
7	8A-SH2, Eng. Note 7		WEIGHT: D3281-2L02 = 0.95 Lbs.	1 LB			PLASTECH WEIGH SCALE IS +/- 1 LB ACCURACY.
8	8A-SH2, Eng. Note 8		THERMOFORM WITH MOULD D3281-2T1 PER DART QSI 022; TRIM AS SHOWN. MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED	0.090-0.102 CHECKED 4 PLACES	MOULD D3281-2T1		

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 2 of 3

1. Part Number D3281-2L08P				2. Part Name FLOOR PROTECTOR FWD RH CLEAR			3. Serial Number 2020-001	4. FAI Report FAIR-D3281-2L08P REV F
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
9	6B-SH2		18.3	18.35				
10	5B-SH2		MIN THICKNESS OF 0.030 ACCEPTABLE IN HATCHED AREA	0.087				
11	7B-SH2		7.18 (REF)	7.20				
12	7B-SH2		1.75 (REF)	1.77				
13	6B-SH2		1.85 (REF)	1.85				
14	5B-SH2		3.10 (REF)	3.08				
15	5B-SH2		1.00 (TYP)	1.00				
16	5C-SH2		1.81 (REF)	1.80				
17	5C-SH2		12.1	12.0				
18	5C-SH2		6.90 (REF)	6.87				
19	5D-SH2		4.00 (REF)	3.98				
20	5C-SH2		2.20 (REF)	2.19				

Form 3: Characteristic Accountability, Verification and Compatibility Evaluation

Sheet 3 of 3

1. Part Number D3281-2L08P				2. Part Name FLOOR PROTECTOR, FWD RH CLEAR			3. Serial Number 2020-001	4. FAI Report FAIR-D3281-2L08P REV F
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed Tooling	11. Non-Conformance Number	14. Remarks.	
21	7C-SH2		17.4	17.4				
22	7C-SH2		TEXTURED SURFACE ON THIS SIDE	NOTED & COMPLIANT				
23	3D-SH2		0.25	0.26				
24	3B-SH2		0.50 (REF)	0.51				
25	3B-SH2		0.95	0.95				
The signature indicates that all characteristics are accounted for; meet drawing requirements or are properly documented for disposition.								
12. Prepared By Mark Perry, Plas-Tech Fabrications 						13. Date 3-31-2020		



128 WALGREEN ROAD, OTTAWA, ON K0A 1L0
PHONE-613-831-4640

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: March 31, 2020

YOUR PURCHASE ORDER: PO HB045934

OUR INVOICE NO: 216650

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LINE ITEM # 2

QUANTITY: 4

DESCRIPTION: FLOOR PROTECTOR FWD RH – CLEAR FOR DWG D3281-2L08P REV F.

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH:

DART QSI 018

PLASTECH PROCESS PR-01-01-D3281-2 REV 1.0 USING DWG D3281 REV F.

Note: USED 1.00 SHEETS - 32 SF OF PLEXIGLASS G CLEAR CAST ACRYLIC SHEET PER LP-391 TYPE 1 GRADE C, 0.125 THICK (REF DART SPEC. M-ACRYLIC-S.125). BATCH# S151992.

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

MARK PERRY, M.ENG.
PRESIDENT

CANUS PLASTICS INC.

3030 CONROY UNIT 107

OTTAWA ON K1G 6C2

Ph. (613) 232-2657 Fax (613) 232-6214

info@canusplastics.com

www.canusplastics.com

Packing Slip

0000218893

Date April 1, 2020

Customer P23336

Bill To: **DART AEROSPACE**
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ship To: **DART AEROSPACE**
1270 ABERDEEN STREET
HAWKESBURY ON K6A 1K7

Ph. (613) 632-3336

Ph. (613) 632-3336

PO Number	F.O.B.	Salesperson	Order Date	Order Number	
POHB045934	Our Dock	Mark Perry	March 31, 2020	0000218893	
Ship Via		Payment Terms	Reference		
Pick up					
Ordered by		P. LUSSIER			
Part Number	Description	Ordered	Shipped	B/O	Extended Weight
MFG	PART# D3281-1L08P; FLOOR PROTECTOR, FWD LH. AS PER DRAWING D3281 REV F	4	4		
MFG	PART# D3281-2L08P; FLOOR PROTECTOR, FWD RH. AS PER DRAWING D3281 REV F	4	4		
MFG	PART# D3281-3L08P; FLOOR PROTECTOR, AFT LH. AS PER DRAWING D3281 REV F	4	4		
MFG	PART# D3281-4L08P; FLOOR PROTECTOR, AFT RH. AS PER DRAWING D3281 REV F	4	4		
Date _____ Signature _____		Total		16	

RECEIVED

APR 01 2020

DART AEROSPACE LTD.

Fedex: 7701-4119-2837
1-Box